

HUMAN FACTORS

REWARDS BASED ON "GAIN SHARING" SAVINGS MADE FROM PERFORMANCE OR PROFITS

MODIFIED SHIFT PATTERNS TO REMOVE BARRIERS - 5 TH SHIFT WORKING (OVERTIME ELIMINATION)

EMPLOYEE PARTICIPATION BY EMPOWERMENT

UNDERSTAND DEFECT ELIMINATION - DEVELOPMENT AND COMMUNICATION OF A WRITTEN SHORT, MEDIUM & LONG TERM STRATEGY

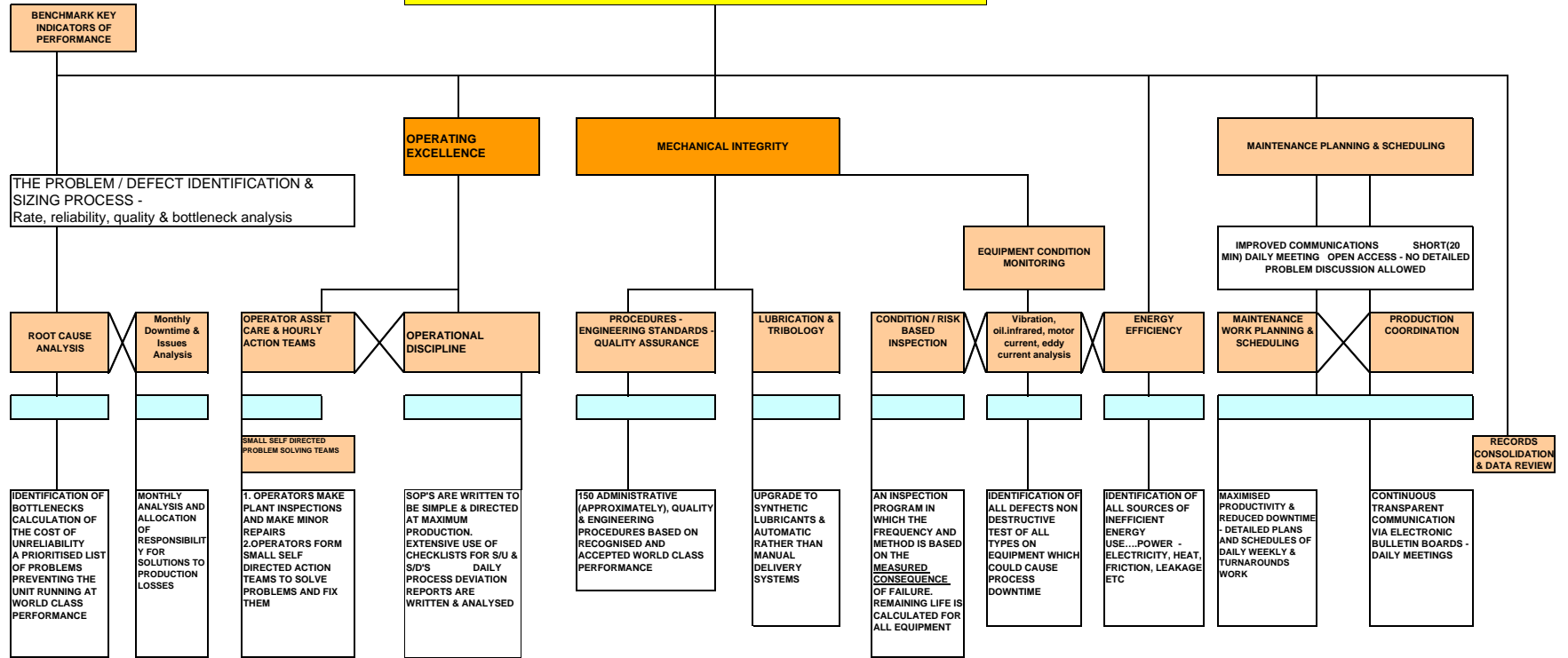


FIG 3 The reliability improvement program "System Architecture"